



1500 RPM Type GP1250P

The Engine with integrated water cooling

**Engine:** 4012-46TWG2A

#### **Technical description**

- Optimized cast iron cylinder block with optimum distribution of forces
- Piston cooling for low piston temperature and reduced ring temperature
- Powerful but 45.84 litre naturally aspirated 12 cylinder compact Engine
- Crankshaft hardened bearing surfaces and fillets for moderate on main and big end bearings
- Keystone top compression rings for long service life
- Replaceable valve guides and valve seats
- Thermostatically controlled system with gear driven circulation pump
- Lift eyelets
- High inertia flywheel to SAE J620
- Flywheel for flexible coupling and friction clutch
- Front engine mounting brackets

#### **Benefits**

- Low noise emission, cost savings as no noise attenation measures are required
- Long service intervals: 1000 hour oil change intervals and low fuel consumption bring savings in Operating costs
- Low installation costs
- Excellent load takeover characteristics ensure prompt power supply
- Combined oil cooling and lubrication prevents corrosion and cavitation
- High reliability and durability together with reduced maintenance requirement and wear parts

#### **Fuel System**

- Mechanically governed cassette type fuel injection pump
- Split element fuel filter

#### Oil System

- Spin-on full flow lub oil filter
- Wet steel sump with filler and dipstick



#### Control Panel

#### Manual or Automatic start control panel

- 24 volt Electronic shut Off Solenoid(ESOS) energised to run
- 24 volt starter motor and 24 volt alternator with integral regulator DC output
- Glow plug cold start aid and heater/starter switch
- Oil pressure and coolant temperature switches

Rating Table: The Genset 4012-46TWG2A Engine.

Engine type		4012-46TWG2A	
Speed	min <sup>-1</sup> rpm	1500	
Frequency	Hz	50	
Engine Power			
Prime power (PRP)	kVA	1250 1000	
Limited time running power (LTP)	kVA	1375 1100	
Fuel consumption			
Standby power	g/KWh	213 288	
100 % of Prime power	g/KWh l/hr	212 259	
75 % of Prime power	g/KWh l/hr	216 196	
50 % of Prime power	g/KWh l/hr	233 143	

#### PRP\* kVA/KW:

Prime power is available for an unlimited number of annual hours in variable load application. A 10% overload capability is available for a period of 1 hour within a 12-hour period of operation.

#### LTP\*\* kVA/KW:

The standby power rating is applicable for supplying emergency power for the duration of a utility power interruption. No overload, utility parallel or negotiated outage operation capability is available at this rating.

### Scope of supply:

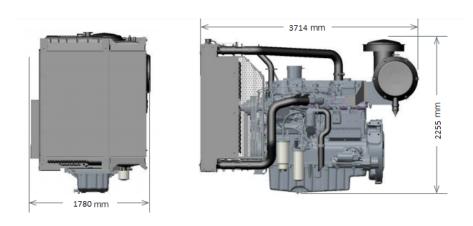
The engine and alternator are mounted together forming a rigid monoblock, the shoulders are connected by inflexible disc connection. The mono-block is mounted on a steel base frame through silent blocks. The base frame is including a fuel tank. Starting is electric and it contains a battery. The generator monitoring system consists of a control module.



# Technical Data

Engine type		4012-46TWG2A
Numer of cylinder		12
Bore x Stroke Displacement Compression ratio	mm I	160 x 190 45.84 13.6:1
Engine Power PRP	KW	1000
Engine Power LTP	KW	1100
Cooling Type		water
Injection Type		Direct
Dry weight	Kg	5283
Max standby power at rated RPM	KW/HP	1224/1640
Coolant capacity	Litres	201
Battery	Ah	2000
Oil Tank capacity	Litres	177
Exhaust gas flow	m³/min	180
Exhaust gas Temperature	°C	422

## Dimensions

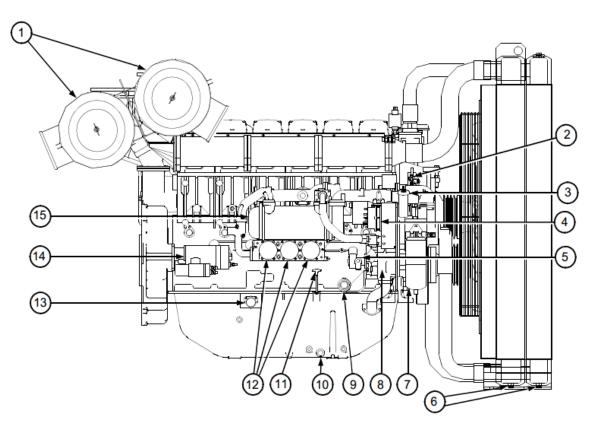


Engine type		Length	Width	Height
4012-46TWG2A	mm	3714	1780	2255

3



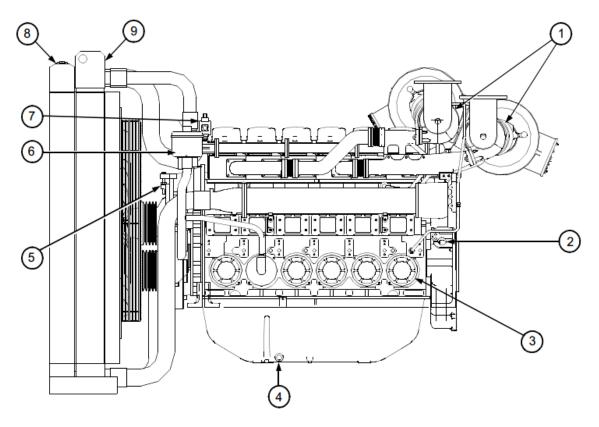
## **Engine Illustration**



## **Engine Description** 4012-46TWG2A

- 1 Twin air filters
- 2 Governor lever
- 3 Filler cap for the lubricating oil
- 4 24 Volt alternator
- 5 Fuel lift pump
- 6 Radiator drain plugs 7 Fuel filter/water separator
- 8 Engine oil pump
- 9 Fuel hand prime pump
- 10 Drain plug for the lubricating
- 11 Lubricating oil dipstick
- 12 Lubricating oil filters
- 13 Starter relay
- 14 24 Volt Starter motor
- 15 Lubricating oil cooler





# Engine Description 4012-46TWG2A

- 1 Twin turbochargers
- 2 View hole for timing mark
- 3 Crankshaft inspection cover
- 4 Sump drain plug
- 5 Drive belt tension screw
- 6 Engine breather
- 7 Engine protection switch
- 8 Air to air charge cooler
- 9 Radiator



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